



产品技术说明书

Product technical specification

一、 产品名称及型号 Product name and model

底涂剂 primer: P-FAREL-612

二、 产品图片 Product image



三、 产品规格 Product Specifications

- 方罐 Square jar (1L)
- 白桶 White barrel (5L)
- 蓝桶 Blue barrel (25L)

四、 性质 quality :

- 成分 Components: 树脂混合物 Resin mixture
- 外观 Appearance: 淡黄色透明液体 Yellowish transparent liquid
- 固含量 Solid content: $8 \pm 2\%$
- 粘度 viscosity: 10-50cps

五、 用途及特性 Uses and characteristics

- ✧ P-FAREL-612, 加快胶带初粘速度,提高胶粘力,主要用于双面胶贴 EPDM、PP, TPU、PVC 等表面的底涂剂, 助粘作用。

P-FAREL-612, which speeds up the initial adhesion of the tape and improves the adhesive strength, is mainly used for double-sided adhesive pasting the primer of EPDM, PP, TPU, PVC and other surfaces, and assists in adhesion.

- ✧ 各种汽车门隔音密封条、各种窗门、电梯、空调、家具的隔音密封条, 迎宾踏板, 晴雨档, 车用拉手, 车用门碗, 汽车装饰条, 防撞胶条, 后视镜盖, 汽车后视镜雨眉遮雨挡车用雨眉后视镜晴雨, 汽车贴膜封边后箱油箱盖, 车灯 (如背后 EPDM 缓冲条粘接, 车灯外框 EPDM 胶条粘接) 还有铝箔胶带、铜箔胶带、PET 胶带膜等与电镀金属、环氧板、PP 等材质的层压粘接的增粘剂。

All kinds of car door soundproof seals, all kinds of windows, elevators, air conditioners, furniture soundproof seals, welcome pedals, rain gears, car handles, car door bowls, car decoration strips, anti-collision rubber strips, rearview mirror covers, car rearview mirror rain eyebrows rain shield car rain eyebrows rearview mirror sunny rain, car film edge banding rear box fuel tank cover, car lights (such as back EPDM buffer strip bonding, car light outer frame EPDM rubber strip bonding) as well as aluminum foil tape, copper foil tape, PET tape film, etc. with electroplated metal, epoxy plate, PP and other materials.

六、 使用介绍 Usage Introduction

A、先对粘接表面先进行清洁, 使用无尘布蘸以水/异丙醇 1:1 混合液或丙酮、甲苯擦拭表面。

A. Clean the bonding surface first, and wipe the surface with a dust-free cloth dipped in water/isopropyl alcohol 1:1 mixture or acetone and toluene.

B、用力摇晃装有底涂剂的容器, 确保物质混合均匀。用专用工具或刷子、滚筒等, 将底涂剂均匀涂在粘结表面, 涂层厚度为 2-4 μm 。

B. Shake the container containing the primer vigorously to ensure that the substance is evenly mixed. Use a special tool or brush, roller, etc., to evenly apply the primer to the bonding surface with a coating thickness of 2-4 μm .

C、常温干燥 2-5 分钟

C. Dry at room temperature for 2-5 minutes

D、刷好底涂剂后 8 小时内需粘接胶带, 超过 8 小时需重新进行底涂处理

D. The tape needs to be bonded within 8 hours after brushing the primer, and the primer treatment needs to be re-applied after 8 hours

七、 警告 Warn

1、产品需避光保存, 开封后需及时密封。

The product should be stored away from light and sealed in time after opening.

2、易燃物品, 远离热源、明火,

flammable items, keep away from heat sources and open flames,

3、使用时穿戴好防护用品，避免与眼睛、皮肤接触。

Wear protective equipment when using it and avoid contact with eyes and skin.

4、请在安装本品的机器旁、车间内安装通风装置，保证使用者与健康良好。

Please install ventilation devices next to the machines using this product and in the workshop to ensure the health of users and the environment.

5、使用后，请及时密封，防止污染环境或混入水分影响产品的质量。

After use, please seal it in time to prevent pollution of the environment or moisture mixing into the product that affects the quality of the product.

6、若意外触及眼睛立即用大量清水冲洗。如仍感不适，应即求医。不慎吞服或过量吸入应即求医。

In case of accidental contact with eyes, rinse immediately with plenty of water. If you still feel unwell, you should seek medical attention immediately. If accidentally swallowed or overinhaled, seek medical attention immediately.

八、保存条件及保质期 storage conditions and shelf life

0-30℃温度下避光保存; 保质期 2 年。

Store in a dark place at a temperature of 0-30°C; Shelf life 2 years.